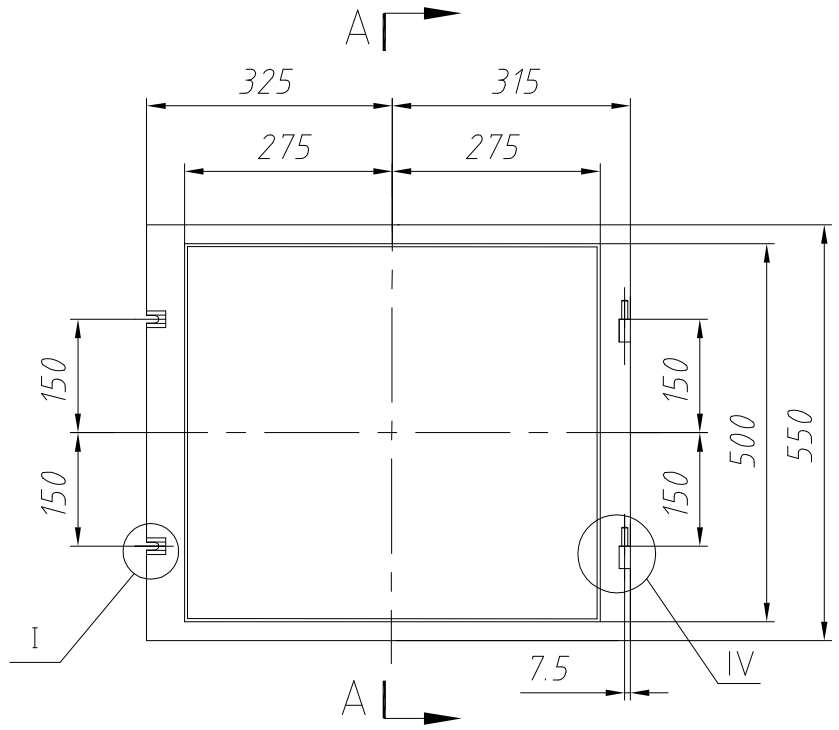
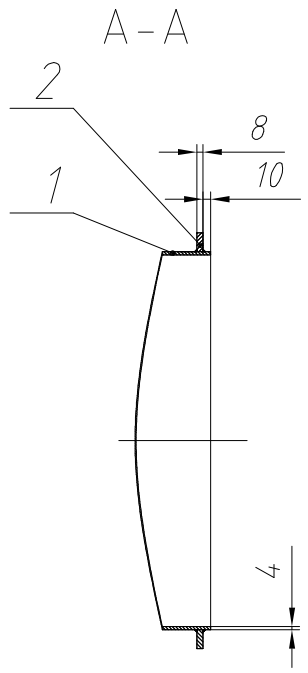
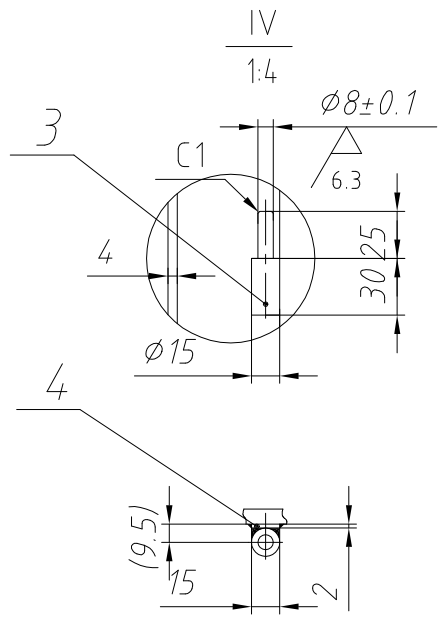



Others

## Technical requirement

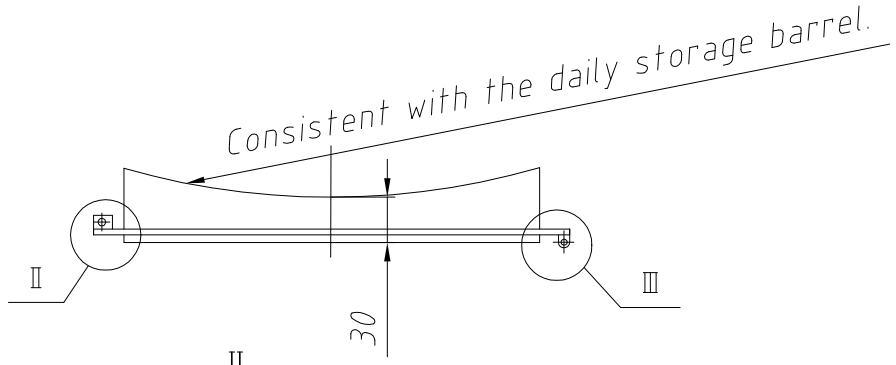
1, cutting edge and drilling roughness 12.5

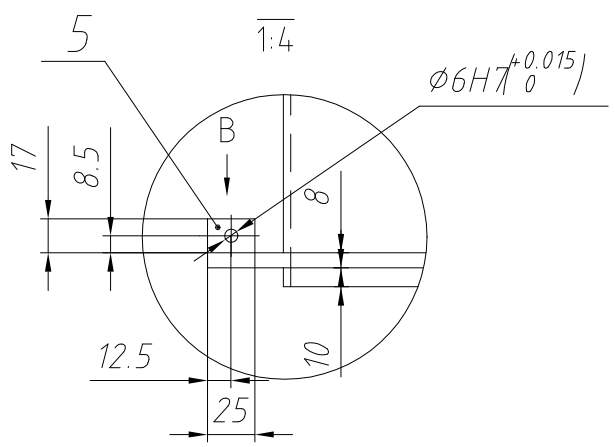
2, flange connection, butt joint dislocation is less than 0.6 mm..

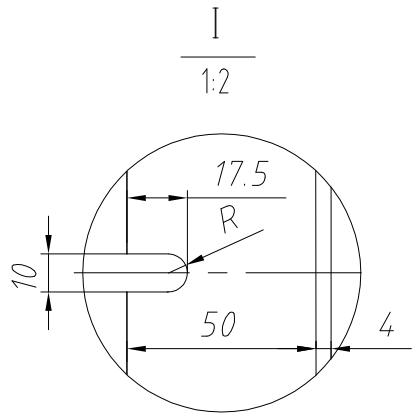
3. The height of non-welded leg is equal to the thi ckness of thin plate.

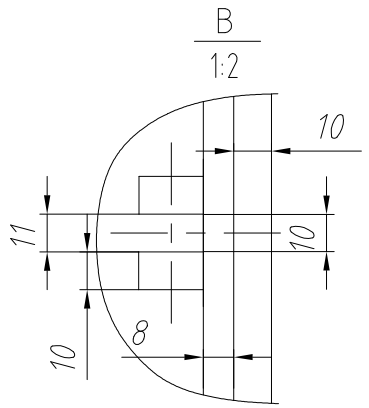
4, slag cleaning after welding, deburring.

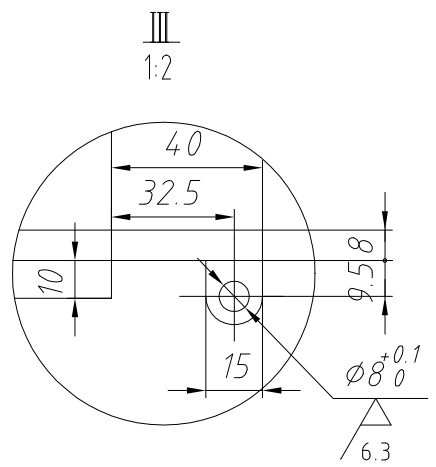
5. Spray paint after processing, with black epoxy p aint on the inner surface and main color on the out er surface.




| No. | Code / Code Number | Part Name | Qty | Material | Single Weight | Total Weight | Remark |
|---|---|---|---|---|---|---|---|
| 5 | GB/T 3274-2007 | dead plate t10 | 4 | Q235B | 0.03 | 0.12 | |
| 4 | GB 912-2008 | Fixed pad t2 | 2 | Q235B | 0.01 | 0.02 | |
| 3 | GB/T 702-2008 | hinge axis | 2 | Q235B | 0.07 | 0.14 | |
| 2 | GB/T 3274-2007 | Feeding port flange t8 | 1 | Q235B | 4.84 | 4.84 | |
| 1 | GB/T 3274-2007 | take over t4 | 1 | Q235B | 4.22 | 4.22 | |

| Mark | Number | Modified file No. | Signature | Date |
|---|---|---|---|---|
| Designer | | Standarder | | |
| Checker | | Approver | | |
| Verifier | | Security Classfication | | 止 |
| Processer | | View | | |

Weldment

| Mark | Weight | Scale |
|---|---|---|
| A | 9.34 | 1:20 |

Total No. No.

MESNAC CO., LTD

feeder nose

020113010000267

XJssg.13A.01.01